TERMINAL 18 PILE CAPS

Seaport Asset Stewardship Strategy MAY 10, 2011





Where a sustainable world is headed."



Seaport Asset Stewardship Strategy

Condition Assessment Process:









Inspect



Inventory

Docks (30,950 Lineal Feet)

Buildings (1,259,836 Square Feet)

Yards (969 Acres)





Prioritize

Age (30-50 Years)

Condition (Known Issues)

Value (Revenues)





Inspect Docks

- Berth Depth
- Bulkhead
- Deck
- Pile Caps
- Piles
- Utilities





Concrete Dock Concerns



Concrete Pile Cap Distress

DEF in Concrete Piles









Concrete Pile Cap Distress



Pile Cap Aging



Apron Deck

Pile Cap



Uncracked pile cap

Minor cracking begins

Water enters, corrosive concrete starts forming

Cracks grow, concrete is corrosive, reinforcing corrodes, and concrete spalls.

Pile Cap Repairs



Apron Deck

Pile Cap



Cracking and corrosive concrete

Corrosive concrete removed

Surface chipped clean

New concrete placed

Repair Logistics





Seaport Facilities Comparison





(Distress does not include DEF testing results.)

T18 Pile Cap Repair Costs*





T18 Pile Cap Repair Risks

Port of Seattle

- \$30M \$50M
- Access Issues
- Work in Low Tides
- Disrupts Operations
- DEF Unknown
- Other Unknowns
- Pilot Project
 Recommended

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Delayed Ettringite Formation



DEF in Concrete Piles



DEF in Concrete Piles





Steel reinforcing bars

Concrete

Typical concrete cracking

DEF expansion and cracking

DEF is Delayed Ettringite Formation. Ettringite crystals form some number of years after the concrete is cast. They break up the concrete as they grow and significantly decrease the concrete's structural integrity.

Pile replacement is necessary.

Delayed Ettringite Formation



DEF in Concrete Piles

- Recent pile inspections confirmed DEF in two piles
- Additional inspections and testing underway
- Results expected by August 2011
- Pile Cap issue secondary if DEF is confirmed



of Seat

T18 Pile Caps Repair Pilot Project



\$1M to Repair Several Pile Caps in 2012

- More Accurately Estimate Material and Labor Costs
- Refine Repair Procedure to be More Time and Cost-Efficient
- Identify Impact of Access Issues
- Document Contractor Production Rate
- Find Ways to Reduce Disruption to Operations
- Results will Benefit Pile Cap Repairs Needed at Other Terminals as well as T18





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